CNC Operator

Reference No.:	18D57
Language:	Advanced English
Location:	Brampton - ON
Public Transit:	Yes
Salary:	$26 -$31 Per Hour
Benefits:	Included
Workplace Type:	In Office
Job Type:	Permanent / Full-time

Description

Full-time, permanent
Shifts: Day shift, 7 a.m. to 4:30 p.m., Monday to Friday | Monday to Thursday, 4:30 p.m. to 3:00 a.m. (10-hour shifts) four days.
Salary: $26- $31 Per Hour. Plus signing bonus.

We are seeking CNC Operators at experienced and junior levels to operate a 5-metre double-column vertical milling centre. The successful candidates will be responsible for setting up, operating, and monitoring CNC machining operations to produce high-precision components in accordance with engineering drawings, quality standards, and production schedules. Training on the double-column mill is provided.

Responsibilities

- Set up and operate a 5m double column vertical CNC milling machine
- Load programs, set work offsets, and establish tooling
- Interpret engineering drawings, specifications, and work instructions
- Select, measure, and install cutting tools
- Perform first-off inspections and in-process quality checks
- Monitor machining operations and make adjustments as required
- Ensure components meet dimensional and surface finish requirements
- Carry out basic machine maintenance and daily checks
- Identify and report machine faults or tooling issues
- Maintain a clean, safe, and organized work area
- Follow health & safety procedures and company policies
- Meet production targets while maintaining quality standards

Qualifications

- Experience operating CNC milling machines; large double column / gantry experience required for experienced operators and an asset for junior operators
- Strong understanding of CNC machining principles
- Ability to read and interpret technical drawings
- Experience with large fabricated or heavy components (preferred)
- Competence using measuring equipment (verniers, micrometers, DTI, height gauges)
- Good mechanical aptitude and attention to detail
- Ability to work independently or as part of a team
- CNC programming experience (e.g. Heidenhain, Fanuc, Siemens) would be great have but not required
- Experience machining large castings or welded fabrications would be great have but not required
- Overhead crane or lifting experience would be great have but not required
- Apprenticeship or formal engineering qualification would be great have but not required
- Workshop-based role
- Handling large and heavy components
- Shift work or overtime may be required depending on workload